

ROFU International Corp.

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Instructions for ROFU part # 21990

These instructions can also be found on the cans of the Loctite product.

#7075 Can Loctite, Activator

- 1) Parts to be bonded with Loctite products must be clean and dry.
- 2) Apply activator to bonding surfaces to activate parts. Allow surfaces to "dry" 2-5 minutes or until solvent odor is gone. (Activator 7075 will leave a thin, wet film after solvent odor is gone)
- 3) Apply adhesive to parts & assemble immediately.
- 4) Parts are fixtured in 2-10 minutes; full cure in 3-12 hours, depending on the product used, clearance of parts and surface finish.

#324 Plastic Bottle, Adhesive

Directions: Clean Parts. Apply 7075 Activator to one or both surfaces. Activator will form a thin wet film within 3-5 minutes. Apply adhesive to one surface and assemble Immediately. Parts will reach fixture strength in 3 minutes. Excess adhesive can be wiped away with Loctite Cleaners. (not sold by ROFU)

*Per Loctite's technical department this product might not "hold" if used on etched glass.